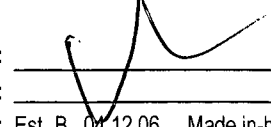


Date: Monday, 05/11/2007 10:19:04 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : GASKET
<b>Job Number</b> : 35512	
<b>Estimate Number</b> : 11159	
<b>P.O. Number</b> :	<b>Part Number</b> : D32563
<b>This Issue</b> : 05/11/2007 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3256 REVC
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 35512	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 12/11/2007 <b>Qty:</b> 5 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est B 04.12.06 Made in-house KJ/JLM Est Rev:C ecn 1052/water jet 07-11-05 DD verified by:EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	D3245	Gasket
-----	-------	--------



8.568



**Comment:** Qty.: 1.0710 sf(s)/Unit Total: 5.3550 sf(s)

GASKET

Batch: 31158 IB 07-11-6

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg D3256

Dwg Rev: \_\_\_\_\_

Prog Rev: \_\_\_\_\_

IB 07-11-6



2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	----------------------------------------



IB 07-11-6

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

E 2/4/06



5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 57266

E 7/4/06 (8)

Date: ~ Monday, 05/11/2007 10:19:04 AM  
User: . Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 35512

Part Number: D32563

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.11.07  
LJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.11.07

Date: Friday, 02/11/2007 2:21:35 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : GASKET
<b>Job Number</b> : 35512	
<b>Estimate Number</b> : 11159	
<b>P.O. Number</b> :	<b>Part Number</b> : D32563
<b>This Issue</b> : 02/11/2007 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3256 REVC
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 34949	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 09/11/2007 <b>Qty:</b> 5 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est B 04.12.06 Made in-house KJ/JLM Est Rev: ECN 1052 07-10-31 DD verified by:	

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D3245

Gasket



**Comment:** Qty.: 1.0000 sf(s)/Unit Total : 5.0000 sf(s)  
 GASKET

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
 Fabricate as per Dwg D3256  
 Material: Durabla Black Gasket 0.035" thick  
 (D3245) Batch:                     

*W2 target*

3.0

QC6

DIMENSIONAL CHECK



**Comment:** DIMENSIONAL CHECK

4.0

PACKAGING 1

PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1  
 Identify and Stock  
 Location:                     

5.0

QC21

FINAL INSPECTION/W/O RELEASE



**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

